

WEW-600D Series Computer Display Hydraulic Universal Testing Machine

OPERATION MANUAL



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1	Application	3
2	Standards	3
3	Host Features	3
4	Overload Protection.....	3
5	Main Specifications	3
6	Standard Configuration.....	4
7	Software Function and Features	4

1 Application

The machine adopts hydraulic loading, Computer Display, easy and convenient to operate. It is mainly used to execute the tension, compression, bending, flexural etc. test for metal materials. Attached with simple accessories and devices, it can be used to test wood, concrete, cement, rubber, and so on. It is very suitable for making test to different metal or nonmetal materials under high toughness and hardness against extreme big loading force.

2 Standards

ISO, ASTM, DIN, JIS, etc.

3 Host Features

Adopts that fuel tank is mounted under the host, tensile test space is located above the host, compression, and bending, shearing test space is located under the host, means between beam and worktable.

The structure is designed with solid four column and two screw, the whole machine has strong stability.

The host is designed all-inclusively to ensure its super strong stiffness so that it can resist micro-deformation when it is loading.

Middle beam adopts adjustable gap screw-nut mechanism, eliminating the gap and improving the measurement performance.

Fuel tank adopts gap sealed, improving the measurement accuracy and also extending service lifetime.

New design add the Protective Cover and Dust Cover, to protect the operator and the machine.



4 Overload Protection

When the test force exceeds 2%-5% of the maximum test force of each file, overload protection, it will stop.

When the piston rises to the upper limit position, travel protection, pump motor will stop.

5 Main Specifications

Model	WEW-600D
Structure	6 Column (Four Columns Two Ball Screws)
Control Way	Loading Process Manual Control, Computer Automatic Data Dealing.
Max. Load	600 KN (60 TONS)
Load Accuracy	≤± 1%
Load Range	2%~100%FS (12KN~600KN)
Load Resolution	1/300000
Deformation Measurement Range	2%~100%FS
Deformation Accuracy	≤± 1%
Displacement Resolution	0.01mm
Displacement Error	≤±0.5%
Max. Piston Stroke	250mm
Max. Piston Moving Speed	0-90mm/min Manual adjustment
Crossbeam Lifting Speed	150mm/min
Max. Tension Test Space	650mm (Can Be Customized)
Max. Compression Test Space	500mm (Can Be Customized)
Center Spacing Between Columns	540mm
Column Effective Spacing	475mm
Clamping Method	Hydraulic Automatic Clamp
Round Specimen Clamping Range	Φ13-Φ26mm, Φ26-Φ40mm (Optional: Φ6-Φ13mm, Φ40-Φ50mm)
Flat Specimen Clamping Range	0-15mm (Optional: 15-30mm)
Flat Specimen Clamping Width	80mm
Compression Plate Size	Φ 160mm
Bending Roller Distance	450mm
Width Of Bending Rollers	120mm
Power Supply	3-phase, AC380V, 50Hz (Can Be Customized)

6 Standard Configuration

Four columns two ball screws oil cylinder down-setting high strength host 1 set

Testing machine special tensile fixture 1 suit

WEW-600D: Round: $\Phi 13$ - $\Phi 26$ mm, $\Phi 26$ - $\Phi 40$ mm (Optional: $\Phi 6$ - $\Phi 13$ mm, $\Phi 40$ - $\Phi 50$ mm)

Flat: 0-15mm (Optional: 15-30mm)

Testing machine special compression fixture ($\Phi 160$ mm) 1 suit

Testing machine special bending fixture 1 suit

Testing machine special shear fixture (Optional) 1 suit



Oil source control cabinet 1 set

Italy imported Marzocchi gear meshing pump 1 set

“WNM” Motor 1 set

Reversing solenoid valve for hydraulic clamp device 2 pcs

Relief valve for hydraulic clamp device 1 pc

One-way valve 1 pc

Precision oil filter 1 pc

Constant pressure difference send oil valve 1 pc

Closed type oil return valve 1 pc

Harp oil source control cabinet shell 1 set



Specialized measure and control system 1 suit

High precision displacement testing device 1 suit

High accuracy sensor 1 pc

YSJ50/10 high precision electronic extensometer 1 pc

Lenovo computer 1 set

HPA4 color ink-jet printer 1 set

Testing machine special measurement and control 1 set

7 Software Function and Features

Defined function: According to different types of users, different material properties, different test standards, different languages, flexible setting the test program to meet the test requirements.

Input Function: Entry specimen parameters before the test, you can single input sample parameter, you can also batch input sample parameters, you can modify the sample parameters before the test, the specimen parameters can be modified after the test, fully satisfy your operating habits.

In metal tensile test, Can automatically obtain F_{el} , F_{eh} , F_p , F_t , F_m , R_{el} , R_{eh} , R_p , R_t , A_{gt} , Z , A , R_m , etc, Also can carry on the artificial recognition of for F_{el} , F_m , etc. and print the results accordingly. Can print different content of the report and curve according to the need.

Testing standard: The program use the open database structure, integrating nationalism, ASTM, JIS, DIN and other test method, also can customize as request; Can configure multiple sets of force sensor and extensometer, the user can switch at any time according to need.

Data processing query functions: Fully equipped data query function, print function, the export function to ensure the accuracy of the test data, reliability, real embody and reflect the nature and characteristics of the material test data.

Curve point traversal functions: Through the mouse click on the curve of force and deformation values, to obtain various parameters of each point.

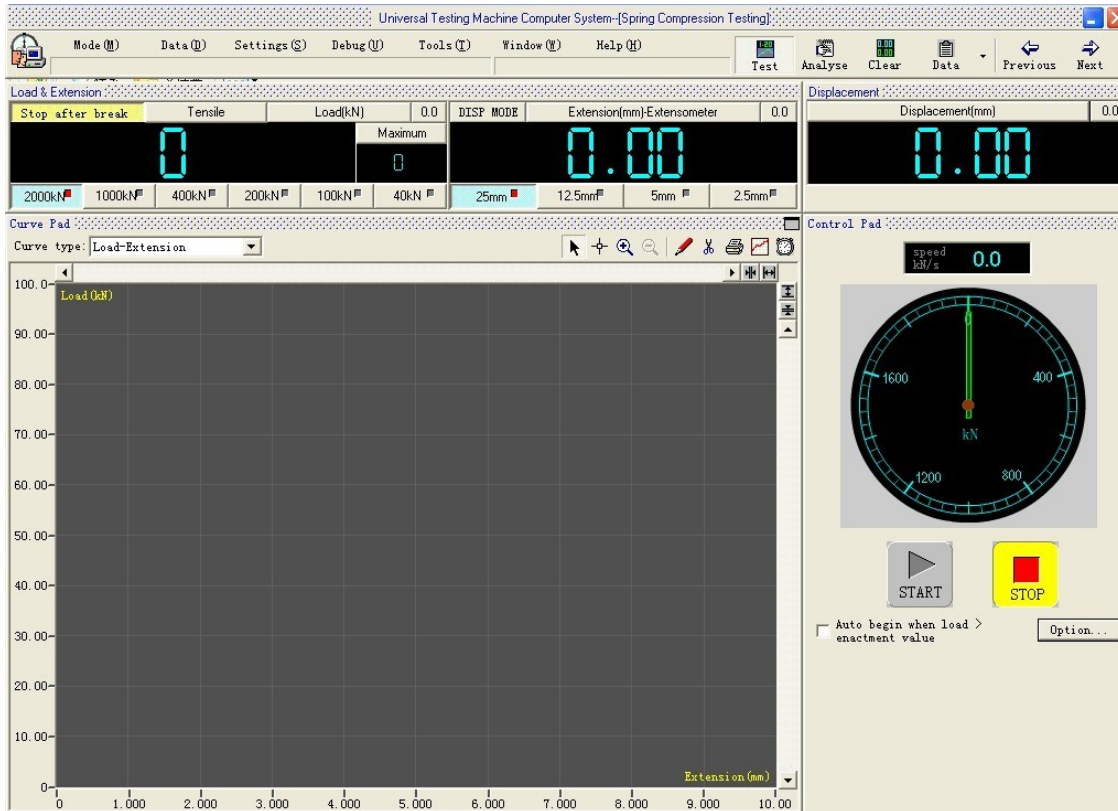
Curve selection function: Force-time, deformation-time, force-deformation, force-displacement four curves can be selected according the necessity to display and print; and we can switch observation at any time, any zoom (zoom in or zoom out), move it horizontally or vertically, and high-speed sampling at real-time.

Auto saving: Adopting the database management way, the test data and curve automatically saved after the test.

Automatic analysis: Finish test, the system automatically analysis, statistical test results.

Test report: According to user required format to compile reports and can print bulk data.

See the Below Picture



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SampleID	1	TestDate	2014-6-4
Operator		Type	Circle
Size (mm)	12	Ao (mm ²)	113.10
Lo (mm)	50	Lu (mm)	51
Δ (%)	2.0	Au (mm ²)	103
Z (%)	9.0	Fa (kN)	48.00
Ea (MPa)	425	FeH (kN)	/
UTS (MPa)	/	FeL (kN)	39.60
LTS (MPa)	350	Fp (kN)	39.60
Rp (MPa)	350	Ft (kN)	39.60
Rt (MPa)	350	E (GPa)	139.01

